

Transfer Instructions for printing: **FOREVER Multi-Trans Metallic Gold, Silver & Bronze** for HARD SURFACES

1-PAPER-SYSTEM
 For Laser Printers with & without White Toner



IMAGE PREPARATION: VECTOR GRAPHICS

- **Image:** B&W & CMYK Printers: 100% Black
 White Toner Printers: 300% Black (C: 100% + M: 100% + Y: 100% = 300% Composite Black)



PRINT SETTINGS: CMYW

- **Paper & Print:** Labels, Multi-Purpose Tray
- **Image Mode:** Mirror Image, Color Mode, White: **OFF**



PRINT SETTINGS: CMYK + B&W

- **Paper & Print:** Labels, Multi-Purpose Tray
- **Image Mode:** Mirror Image, Greyscale Mode
- **Density:** Increase density if errors occur



TRANSFER SETTINGS:

MUGS	MUG PRESS SETTINGS
MUGS	160°C (320°F), 180 sec. HIGH Pressure



APPLICATION SETTINGS: MUGS

- **Pre-heat** your Mug Press before use.
- **Position & Fix** the printed image to the mug using Heat Resistant Tape.
- **Cover** the transfer with the **FOREVER Mug Press Silicone Pad**.
- **Place** the mug in the press.
- **Press** by using the settings above.
- **IMPORTANT:** The timer should not start until the mug has reached the set temperature.
 If your press does not do this automatically, increase the press time to 4 minutes!
- **Cool** the mug down by dipping into **cold water**. Make sure the transfer media is soft before peeling.
 ATTENTION: At this point, the mug is very HOT. Take precautions when moving the mug.
- **Clean** any excess particles with **Isopropanol** (if necessary).



**ATTENTION:
 NEW APPLICATION
 TEMPERATURE:
 160°C (320°F)**

**In case of a faulty or insufficiently scratch-resistant transfer, increase the temperature by 10-20°C (50-68°F)
 For optimal transfer results, use a Canon LBP 6020 or Canon LBP 6030**



TRANSFER SETTINGS:

HARD SURFACES	HEAT PRESS SETTINGS
GLASS & METAL	Opening at 135°C (275°F) HIGH Pressure



APPLICATION SETTINGS: HARD SURFACES

- **Set** the temperature of the Heat Press to **200°C (392°F)**.
- **Pre-heat** your Heat Press before use.
- **Position & Fix** the printed image to the application using Heat Resistant Tape.
- **Place** the Sensor of the **Basic Digital Thermometer** between the substrate and the transfer.
- **Cover** the transfer with a **Silicone Pad Speedy (2.5mm)**.
- **Press** together until the **Basic Digital Thermometer sensor** displays the temperature shown in the table above.
- **Cool** the surface down by dipping into **cold water**. Make sure the transfer media is soft before separating.
 ATTENTION: At this point, the application is very HOT. Be careful when moving the application.
- **Clean** any excess particles with **Isopropanol** (if necessary).



TIPS & TRICKS:

- Using the **FOREVER Mug Press Silicone Pad** helps distribute the heat evenly around the whole mug & transfer.
- The **transfer area should be clean** before fixing the transfer. The natural oil from our hands can cause unpredictable transfer results.
- The **Basic Digital Thermometer** reads the exact surface temperature of the substrate, which is needed for constant transferring results.



FOREVER only guarantees perfect results with mugs delivered through FOREVER. Transferring onto other mugs may not work. Customers should find their own settings for other mugs. FOREVER do not offer any support for mugs from other suppliers for Multi-Trans Metallic.