Transfer Instructions for:
FOREVER Multi-Trans Select
for PAPER AND WOOD

**PRINTER SETTINGS:**
- **Paper Settings:** Heavy Paper or similar
- **Printer Settings:** Multi-Purpose Tray
- **Image Mode:** Mirrored
- **Image Preparation:**
  - B&W Printers: 100% Black
  - CMYK Printers: 400% Black
    - (C: 100% + M: 100% + Y: 100% + K: 100% = 400% Black)
  - WHITE TONER Printers: 300% Black
    - (C: 100% + M: 100% + Y: 100% = 300% Black)

**TRANSFER SETTINGS:**

<table>
<thead>
<tr>
<th>SUBSTRATE</th>
<th>PRESSURE</th>
<th>TEMPERATURE</th>
<th>TIME</th>
<th>PEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>PAPER/CARD</td>
<td>2-3 bar/medium</td>
<td>150°C/300°F</td>
<td>10 seconds</td>
<td>cold</td>
</tr>
<tr>
<td>WOOD</td>
<td>2-3 bar/medium</td>
<td>130°C/265°F</td>
<td>90 seconds</td>
<td>cold</td>
</tr>
</tbody>
</table>

**TRANSFER APPLICATION: PAPER/CARD**
- Place your transfer paper onto the substrate on which you want to press.
- Cover everything with a sheet of Matt Finish Economy.
  - (If the surface is uneven, use a thin silicone pad with 1mm thickness).
- Close the press using the settings above.
- After the pressing process, place your substrate to one side and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.

**TRANSFER APPLICATION: WOOD/ROUGH SURFACES**
- Place your transfer paper onto the substrate on which you want to press.
- Cover with a 1mm silicone pad. This prevents the edges of the transfer paper from transferring to the substrate.
- Close the press using the settings above.
- After the pressing process, place your substrate to one side and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.