

Transfer Instructions for:
FOREVER Multi-Trans Select
 for PAPER AND WOOD

1-PAPER-SYSTEM
 For BW, Laser & LED Printers & White Toner Printers



PRINTER SETTINGS:

- **Paper Settings:** Heavy Paper or similar
- **Printer Settings:** Multi-Purpose Tray
- **Image Mode:** Mirrored
- **Image Preparation:**
 - B&W Printers:** **100% Black**
 - CMYK Printers:** **400% Black**
 (C: 100% + M: 100% + Y: 100% + K: 100% = 400% Black)
 - WHITE TONER Printers:** **300% Black**
 (C: 100% + M: 100% + Y: 100% = 300% Black)



TRANSFER SETTINGS:

SUBSTRATE	PRESSURE	TEMPERATURE	TIME	PEEL
PAPER/CARD	2-3 bar/medium	150°C/300°F	10 seconds	cold
WOOD	2-3 bar/medium	130°C/265°F	90 seconds	cold



TRANSFER APPLICATION: PAPER/CARD

- Place your transfer paper onto the substrate on which you want to press.
- Cover everything with a sheet of Matt Finish Economy.
 (If the surface is uneven, use a thin silicone pad with 1mm thickness).
- Close the press using the settings above.
- After the pressing process, place your substrate to one side and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.



TRANSFER APPLICATION: WOOD/ROUGH SURFACES

- Place your transfer paper onto the substrate on which you want to press.
- Cover everything with a sheet of Matt Finish Economy.
- Cover with a 1mm silicone pad. This prevents the edges of the transfer paper from transferring to the substrate.
- Close the press using the settings above.
- After the pressing process, place your substrate to one side and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.